

no-sag® SINUOUS LOOP SPRINGS

Special Configurations

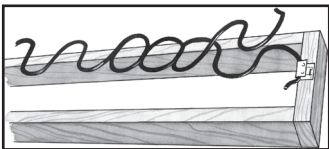
Seat Springs

Typical of the many No-Sag® seat springs are the types illustrated on this page. In addition to the wide range of standard shapes and sizes, custom springs are engineered, designed, and manufactured to meet furniture manufacturers' special requirements.



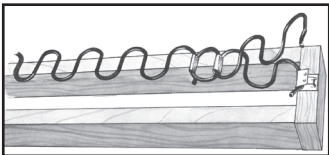
Sof-Edge® Seat Springs

Basic No-Sag® springs are (1) original No-Sag®, (2) XL, and (3) Supr-Loop®. All three are available to fill the manufacturers' needs. Desired spring comfort and firmness can be achieved by working with No-Sag® sales engineers.



Supr-Loop® Clip-On Sof-Edge®

This seat spring offers the same versatility and minimum inventory as the XL and Original No-Sag® Clip-On Sof-Edge® Springs, but at a lower cost. The wide loop offers maximum seat coverage with a minimum number of springs. An economical way to spring up a comfortable seat.



XL Clip-On Sof-Edge®

The most popular Sof-Edge® Spring produced by No-Sag®. Available in a variety of main-span gauges and lengths. The clip-on length can be customized by gauge, length, and spring-edge opening to fill any need using this design.

Original No-Sag® Sof-Edge®

This one-piece edge spring is a favorite of manufacturers desiring clean line appearance and firm, comfortable feel. The one-piece Sof-Edge® is also available in the XL configuration.

Back Springs

Spring Edge Backs

The soft edge required at the top of upholstered backs can be constructed with either of two basic No-Sag Spring-Edge concepts. These special springs as well as No-Sag standard back springs are engineered for lasting comfort and strength.



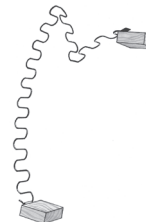
Supr-Loop V-Arc™

- Provides great comfort at an economical price
- Wide loops mean fewer springs are required to cover a sofa break



XL Clip-On Back & V-Arc™

- Highly developed spring offers a choice in firmness and comfort
- Main span can be coordinated with the clip-on gauge to achieve the desired feel
- Available also in Original No-Sag and in Supr-Loop®



Original No-Sag® V-Arc™

- Engineered and precision formed to ensure comfort

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no-sag[®] SINUOUS LOOP SPRINGS

Special Configurations

Recommended gauges and lengths - seats

Inside-to-Inside Measure	Original Loop			XL Loop			Supr-Loop [®]		
	1-1 Rails	Spring Length	Recommended Gauge	Crown Height	Spring Length	Recommended Gauge	Crown Height	Spring Length	Recommended Gauge
12"	12"	11	1 3/8"	11"	11 1/2	1 3/4"	11 1/2"	10	1 1/4"
13"	13"	10 1/2	1 3/8"	12 1/2"	11	1 1/8"	12 1/2"	10	1 1/4"
14"	14"	10	1 1/2"	13 1/2"	10 1/2	1 1/4"	13 1/2"	9 1/2	1 1/4"
15"	14 1/2"	10	1 1/2"	14 1/2"	10 1/2	1 1/4"	14 1/2"	9 1/2	1 1/2"
16"	15 1/2"	10	1 1/2"	15 1/2"	10 1/2	1 1/4"	15 1/2"	9	1 3/4"
17"	16 1/2"	9 1/2	1 1/2"	16 1/2"	10	1 1/2"	16 1/2"	9	1 3/4"
18"	17 1/2"	9	1 5/8"	17 1/2"	9 1/2	1 3/8"	17 1/2"	9	1 3/4"
19"	18 1/2"	9	1 5/8"	18 1/2"	9 1/2	1 3/8"	18 1/2"	9	1 7/8"
20"	20"	9	1 7/8"	19 1/2"	9 1/2	1 1/2"	19 1/2"	9	1 7/8"
21"	21"	9	1 7/8"	20 1/2"	9 1/2	1 9/16"	20 1/2"	8 1/2 - 9	1 7/8"
22"	22"	8 1/2	1 7/8"	21 1/2"	9	1 3/4"	21 1/2"	8 1/2	1 7/8"
23"	23"	8 1/2	2"	22 1/2"	8 1/2	1 13/16"	22 1/2"	8 - 8 1/2	2"
24"	24"	8 1/2	2"	23 1/2"	8 1/2	2"	23 1/2"	8	2"
25"	25"	8	2"	24 1/2"	8	1 5/8"	24 1/2"	8	1 3/4"
26"	25 1/2"	8	1 7/8"	25 1/2"	8	1 11/16"	25"	8	1 3/4"
27"	26 1/2"	8	1 7/8"	26 1/2"	8	1 7/8"	26"	8	1 3/4"

Recommended gauges and lengths - backs

Inside-to-Inside Measure	Original Loop			XL Loop			Supr-Loop [®]		
	1-1 Rails	Spring Length	Recommended Gauge	Crown Height	Spring Length	Recommended Gauge	Crown Height	Spring Length	Recommended Gauge
16"	16"	12	1 1/2"	15 1/2"	12	1 1/8"	15 1/2"	11 1/2	1 3/8"
17"	17"	12	1 5/8"	16 1/2"	12	1 3/8"	16 1/2"	11 1/2	1 1/2"
18"	18"	12	1 5/8"	18"	12	1 5/8"	17 1/2"	11 1/2	1 5/8"
19"	19"	12	1 3/4"	19"	12	1 3/4"	19"	11 1/2	2"
20"	20"	12	1 7/8"	20"	12	2"	20"	11 1/2	2"
21"	21"	12	1 7/8"	21"	12	1 3/4"	21"	11	2"
22"	22"	12	1 7/8"	22"	12	1 3/4"	22"	11	2"
23"	23 1/2"	11 1/2 or 12	2 1/4"	23"	12	1 3/4"	22 1/2"	11	2 1/8"
24"	24 1/2"	11 1/2	2 1/4"	24"	12	1 3/4"	23 1/2"	11	2 1/8"
25"	25 1/2"	11	2 1/2"	25"	11 1/2	1 7/8"	24 1/2"	11	2 1/8"
26"	26 1/2"	11	2 1/2"	26"	11 1/2	2"	26"	10 1/2	2 1/4"

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