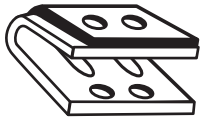
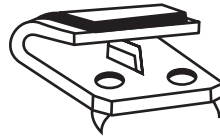


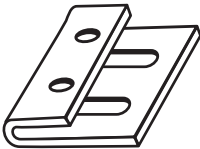
Seat Clips



S CLIP - The standard Squeakproof Clip for use with staple guns. All staple gun manufacturers supply a magnet that positions the clip for stapling to the frame. A second staple closes and seals the clip.



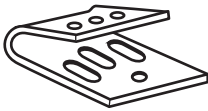
KWIK CLIP - The fastest clip available. Kwik Clips are attached like S Clips BUT they need no closing or second staple. Just hook in your springs and your springing job is done. Saves time, staples, lowers cost.



HDS - .042" x 7/8" stock, lined. Used with staples. Heavy duty version of EKS clip for extreme holding power.

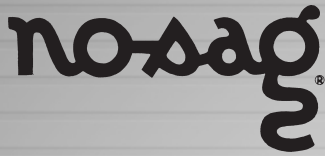


HP - Paper lined clip attached with staples. Clip is stapled to the top of the rail and does not need to be closed after spring is installed.



EK - Standard paper lined clip used with nails.

	Prod. Code	Description	u/m	Ctn. Qty.	Steel Thickness & Width	Comments	Use Notes
	380055	Clips S	EA	5,000	0.032 x 3/4	Overhanging lining	.032 x 3/4 for staples, same purpose as ECO-S
	385069	Clips ECO-S	M	5,000	0.032 x 7/8	Radius edges	.032 x 7/8 clip for staples, same purpose as S Clip
	385070	Clips EK	M	5,000	0.032 x 7/8	Radius edges	Similar to ECOS except for nails
	380027	Clips KWIK	EA	5,000	0.032 x 3/4	Overhanging lining	Low cost installation, similar to S clip but no need for closing or second staple
	385004	Clips HDS	M	5,000	0.044 x 7/8	Radius edges	Heavy duty version of the ECO-S
	385019	Clips VLE	M	5,000	0.044 x 7/8	Radius edges	Heavy duty, 5-hole pattern for nail, rivet, or staples
	385005	Clips HP	M	4,000	0.044 x 7/8	Radius edges	Snap in clip for 8 GA



Furniture Clips

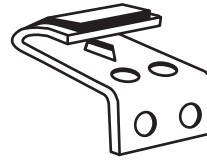
No-Sag™ clips are lined with squeak-proof lining developed to assure noiseless operation year after year.



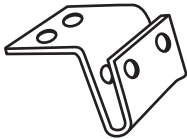
Over The Rail Clips



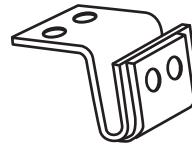
RJ & CLIPS - Single, hook-back drop clips. The spring is mounted inside and just below the level of the seat base, which results in a flatter platform for low profile furniture. Also ideal when a molding is mounted on the front rail. Use RJ Clips for 4/4 rails.











HB KWIK - This hook-back, one staple clip is hooked over the outside of the frame. One staple, either on the top of the frame or on the outside, does the job. Needs no second staple.

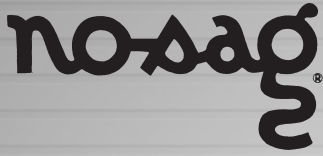


M - .044" x 7/8" stock, lined. Use with staples. For installations where extra heavy springs are used and extreme holding power is needed.



GS CLIP - This hook-back clip is hooked over the outside of the frame. Use this like an HB Kwik Clip where the clip is accessible for closing. Needs no second staple. Also use them to drop springs 1" below the rail.

	Prod. Code	Description	u/m	Ctn. Qty.	Steel Thickness & Width	Comments	Use Notes
	385002	Clips G	M	3,000	0.032 x 7/8	Radius edges	Over the rail clip for staples, Same as M-Clip but lighter
	380026	Clips GS	EA	3,500	0.032 x 3/4	Overhanging lining	Over the rail clip, but with overhanging liner
	385006	Clips M	M	3,000	0.044 x 7/8	Radius edges	Over the rail clip for staples, same as G-Clip but heavier
	380028	Clips HB KWIK	EA	4,000	0.032 x 3/4	Overhanging lining	Similar to KWIK but for over-the-edge application, one staple-no closing
	385072	Clips RJS	M	2,000	0.044 x 7/8	Radius edges	For over 4/4 rail, drop down clip for 8 GA spring w/snap fit
	380031	Clips RJ	EA	2,500	0.044 x 3/4	Overhanging lining	For over 7/8 rail, drop down clip for 8 GA spring w/snap fit but 3/4" width steel
	380177	S Bracket Long	EA	2,000	0.044 x 7/8	Radius edges	For 6 GA drop-in unit
	380023	Clips JSB	EA	2,500	0.044 x 7/8		Heavy gauge, seat, over the rail, snap fit for 7 1/2 GA

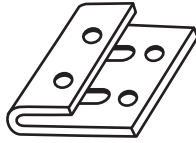


Furniture Clips

No-Sag™ clips are lined with squeak-proof lining developed to assure noiseless operation year after year.



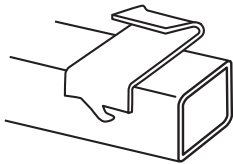
Back Clips



APBS – Paper lined clip attached with staples. Designed for the lighter gauge springs as used in backs.

	Prod. Code	Description	u/m	Ctn. Qty.	Steel Thickness & Width	Comments	Use Notes
	385068	Clips APBS	M	9,000	0.023 x 7/8	Radius edges	Light weight clip for back springs
	385015	Clips RJT	M	10,000	0.032 x 7/8	Radius edges	For snap fir of 11GA
	380002	Bracket J	EA	5,000	0.044 x 7/8		Heavy gauge, seat nails, snap fit

Clips For Steel Tubing Or Angle Iron



ME-L .044" x 7/8" stock. Used for angle iron or square tube. Fastened to frame by inserting lug into 1/4" hole drilled or punched 1/2" from edge. Heavy steel will hold spring securely after closing.

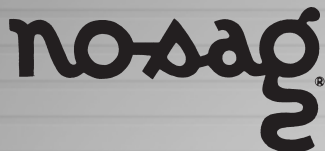


MT - .044" x 7/8" stock, For round tubular frames. Lug is inserted into 1/4" hole. Special order only.

	Prod. Code	Description	u/m	Ctn. Qty.	Steel Thickness & Width	Comments	Use Notes
	380287	Clips ME-L	EA	3,500	0.044 x 3/4	Radius edges	For 1" sq. tubing or angle iron, tang slips into punched hole
	380108	Clips MT	C	3,500	0.044 x 7/8	Radius edges	For 1" round tube, tang slips into punched hole

Border Wire Or Wire To Wire Clips

	Prod. Code	Description	u/m	Ctn. Qty.	Steel Thickness & Width	Comments	Use Notes
	385017	Clips Seat Edge	M	8,000	0.032 x 1 1/8	closure	1 1/8 wide border wire clip, lined, designed for hand
	385074	Clips BW Large 7/8	M	5,000	0.032 x 7/8		Border wire clip for large wires, Lined, Max: closing capacity is two 8 GA wires



Furniture Clips

No-Sag™ clips are lined with squeak-proof lining developed to assure noiseless operation year after year.



Links



FIGURE 1

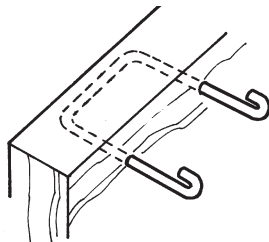
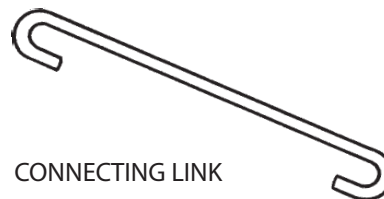


FIGURE 2



CONNECTING LINK

Hinge Links

Moving pivot makes higher arc up to 2-1/2" possible, creating greater resilience and depth (figure 1). Allow for length of hinge link in determining length of No-Sag. Hinge links can also be used for anchoring springs below edge of rail for a flat seat with full No-Sag comfort (figure 2). Hinge links on the back rail attached to a double bend sinuous spring offer the most comfortable and functional seating for recliners.

Open Hinge Links

Prod Code.	Length	Description
380040	1-1/16	Open End Hinge Link
380172	1-1/4	Open End Hinge Link
380082	1-7/16	Open End Hinge Link
380116	1-5/8	Open End Hinge Link
380126	1-13/16	Open End Hinge Link
380117	2-1/16	Open End Hinge Link

Connecting Links

For use as low-cost ties between No-Sag springs in seat and back construction. The additional support created between the springs makes possible the selection of half to a full gauge lighter spring. Use helicals to connect outside rows of No-Sag springs to rails.

Standard sizes are 1" to 6" in 1/8" increments. All links 1-1/2" and longer available on paper strips to prevent tangling.

Connecting Links (Plain)

Prod Code.	Length	Description
385028	1-1/2	Connecting Link 13.5 GA Reg
385031	1-7/8	Connecting Link 13.5 GA Reg
380508	2	Connecting Link 13.5 GA Reg
380510	2-1/4	Connecting Link 13.5 GA Reg
380512	2-3/8	Connecting Link 13.5 GA Reg
380509	2-1/2	Connecting Link 13.5 GA Reg
380513	2-5/8	Connecting Link 13.5 GA Reg
380511	2-3/4	Connecting Link 13.5 GA Reg
380514	2-7/8	Connecting Link 13.5 GA Reg
380515	3	Connecting Link 13.5 GA Reg
380063	3-1/8	Connecting Link 13.5 GA Reg
385037	3-1/4	Connecting Link 13.5 GA Reg
385038	3-3/8	Connecting Link 13.5 GA Reg
380516	3-5/16	Connecting Link 13.5 GA Reg

Connecting Links (Galvanized)

Prod Code.	Length	Description
380268	2-7/8	Connecting Link 12.5 GA Reg
380194	1-1/2	Connecting Link 11 GA Galv.
380274	1-3/4	Connecting Link 13 GA Galv.
380207	1-7/8	Connecting Link 13 GA Galv.
380278	2	Connecting Link 13 GA Galv.
380198	2-1/8	Connecting Link 11 GA Galv.
385053	2-1/2	Connecting Link 13 GA Galv.
380305	2-3/8	Connecting Link 12 GA Galv.
385055	3-3/8	Connecting Link 13 GA Galv.



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