



Value Series



Sectional



Sofa



Love Seat



Single

Perma-Eze™ Springs Perma-Mesh™ Springs



Economical Spring Systems for Fully Upholstered Seating Decks.

- Choice of oil tempered (Perma Eze™) or plastic coated (Perma-Mesh™) wire
- Choice of helical and hanger applications to provide precise control of firmness
- Instructional/application sheet enclosed in each Perma-Eze™ and Perma-Mesh™ package shipped

Perma-Eze™ and Perma-Eze-Plus™ Springs

Perma-Eze™ Grid Construction

1" spaced 18 ga. oil-tempered spring wires which pierce HDPE tubing center cords and are "lock-knotted" around kraft-paper covered, 12 ga. oil tempered border wires.

Perma-Eze-Plus™ Grid Construction

Identical to Perma-Eze except for its 12 ga. oil-tempered plastic covered **border wires**

Perma-Mesh™ Springs

- Economical system for exposed seating decks
- Identical to Perma-Eze™ except for the plastic coating of the spring wire grid which helps protect the spring unit
- Spring and insulator are combined into one application

1" spaced 18 gauge oil tempered wire along with choices in hardware provide support for a variety of seating applications.

Note: Spacing between helical springs should never exceed 5"



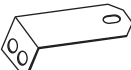







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ALL P/B HANGERS ARE 23 GA. COLD ROLLED STRIP METAL

- ** **A-1-1/2" P/B HANGER** 
- B-2" P/B HANGER** 
- C-2-1/2" P/B HANGER** 
- D-3" P/B HANGER** 
- E-3-1/2" P/B HANGER** 
- F-4" P/B HANGER** 
- G-4-1/2" P/B HANGER** 
- 1-5-3/4" P/B HANGER** 

** Number following the letter designates length of hanger.

OYSTER LINK

9 Ga.
Bright Basic Wire

1" O.D.
5/8" I.D.



NOTE:
OYSTER LINKS are made for use in metal frames.

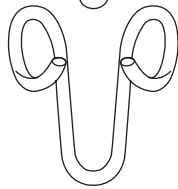
P/E HANGER #2 1" Triangle
12 Ga. Bright Basic Wire



P/E HANGER #3 1" V-shape
12 Ga. Bright Basic Wire



P/E HANGER #4 1-1/16" Ram's
Head Shape



12 Ga. Bright Basic Wire

NOTE:
No adjustment in pad measurement is necessary when P/E Hangers are interchanged. The distance from the frame to the helical contact point is identical.

P/E HANGERS #2 & #3 must be positioned visually.
P/E HANGER#4 has POSITIONING LEGS, to insure correct application.

**ALL HELICALS STRESS
RELIEVED AFTER COILING**

11 GA. - 15 TURN HELICAL:

2-3/4" Long
Hard Drawn Spring Wire
Code #51151



12 GA. - 17 TURN HELICAL:

2-3/4" Long
Hard Drawn Spring Wire
Code #51152



11 GA. - 11 TURN HELICAL:

2-3/16" Long
Hard Drawn Spring Wire
Code #51325-A



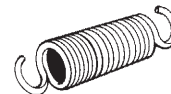
12 GA. - 10 3/4 TURN HELICAL:

2-3/16" Long - 90° End
Hard Drawn Spring Wire
Code #51181-A



11 GA. - 18 TURN HELICAL:

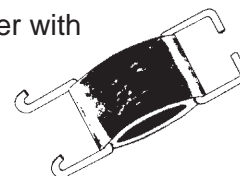
3-1/4" Long
Hard Drawn Spring Wire
Code #51581



XTRU®

Extruded Synthetic Suspender with
attached 9 ga. wire forms.

XTRU® (Hooks both ends)
XTRU-L (Over-the-back)



APPLICATION TOOLS

Helical Hand Stretcher (a)
XTRU® Hand Stretcher (b)

